

CIGARETTE SPECIFICATION

LOUISVILLE
MARLBORO LIGHTS 100 REGULAR FTB - CORK/WHIT TPG
BRAND CODE-0190 (STD)(CW)

EFFECTIVE DATE: 11/01/92
STANDARD PRODUCTION
CORK WHITE TIPPING

APPLIES TO EXPORT FORMULAS: 422

CIGARETTE LENGTH	:	98.5	MM	FTC TAR	:	11.0 MG/CIGT	10.5 - 11.5
TOBACCO ROD CIRCUM.	:	24.80	MM				
TOBACCO ROD LENGTH	:	67.0	MM				
FILTER LENGTH	:	31.5	MM				
TIPPING LENGTH	:	36.000	MM				
TOTAL R.T.D.	:	5.10	IN. H2O				
DILUTION TARGET	:	33.0 +/-	5.0 %				

TIPPING PAPER : 72MM X 3500M CK/WHIT SGL PPT KC 236M2 12-864-A LASER PERF.

GLUE ROLLER/ : REFER TO ENGINEERINGS GLUE ROLLER VARIABLE PARTS CATALOG -
TIPPING INFORMATION : BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/BAND WIDTH/TPR. CUT LENGTH/DRY PATCH SIZE
24.00 1.50 27.00 8.5 X 20MM

TIPPING ADHESIVE : BULK: AJAX 563-6 PVA 61-001-A
: FULLER WB-3924-EL PVA 61-458-A

SEAM ADHESIVE : AJAX MA 888-D PVA 62-094-A
: FULLER WD 3921L PVA 61-040-A

STD. FILLER - PACK O.V.: A0012 - 13.25% MARLBORO LIGHTS REGULAR FTB

CIGARETTE PAPER /USE UP: 27.25MM X 6700M 27CU/0.6%(K/D156/E12756) 10-703-A
REPLACE WITH : 27.00MM X 6700M 27CU/0.6%/100% FLAX 10-773-A

INK : *INK FOR PRINT DIE AND EXPORT OVERPRINTS*
: MARLBORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A

PRINT DIE : MACHINE NUMBER

COMMENTS : LOOSE ENDS: < 0.5000 GRAMS/50 CIGARETTES
: FIRMNESS: 3.10MM @ PACK O.V.-%

REASON FOR CHANGE : BLEND CHGD TO 13% BLDET. NO FILLER CODE CHG. REF
: TO TROP FILLER REMOVED FROM SPEC. CIGT PAPER SLIT
: WIDTH CHGD TO 27MM (10-773-A) ON USE UP/REPLACE
: BASIS. WTS CHGD. EFF. WHEN CURRENT FILLER DEPLETED

PREPARED BY : C. F. VEALEY
PREPARATION DATE : 10/23/92

PRINTING DATE : 10/23/92
PRINTING TIME : 9:13:51

APPROVED BY: E. R. R. R.

SUPERCEDES SPECIFICATION DATED: 1/22/92

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